

Technical Bulletin

Bulletin Number: 329 Revision Number: R-02

Release Date: October 5, 1987 Revision Date: February 15, 1999

SUBJECT: SECURITY MEASURE, BOTTOM OF MAIN DOOR

MODELS AFFECTED: All DNCB Models

SERIAL NUMBER BREAK: Prior to 0001-6000CO

REASON: To provide instructions for additional security for the bottom of the main door.

TYPE OF LOCK NEEDED: Master Lock #15LH (Long Hasp) will work for this application. There also may be other locks that will fit.

VENDERS SERIALIZED 0001-3034AM TO 0001-6000CO

Note: Beginning Serial Number 0001-3034, the roll formed flange in the cabinet on the right side bottom near the base has a pre-punched hole for Master Lock #15LH. The door vandal panel does not have a pre-punched hole.

Instructions for drilling hole in vandal panel:

1. See figure 1 below.
2. Open the main door to confirm the pre-punched hole is in the flange. If the hole is not in the flange, refer to instructions on page 2.
3. Close main door and turn the t-handle in to normal closing.
4. Measure $2 \frac{1}{16}$ " from the trailing edge of the cabinet vandal panel to a point on the main door vandal panel.
5. Scribe a vertical line (1). See figure 1 below.
6. Open the main door so the edge of the door's vandal panel just reveals the hole in the flange.
7. Measure the distance from the bottom of the door's vandal panel to the center of the hole.
8. Using this distance, scribe a horizontal line on the door's vandal panel. See figure 2 below.
9. Drill a $\frac{1}{2}$ " hole where the vertical and horizontal lines intersect.
10. Insert the shank of the lock under the vandal panel and in the $\frac{1}{2}$ " hole at "B". See figure 4 on page 2.

Door Closed and Locked

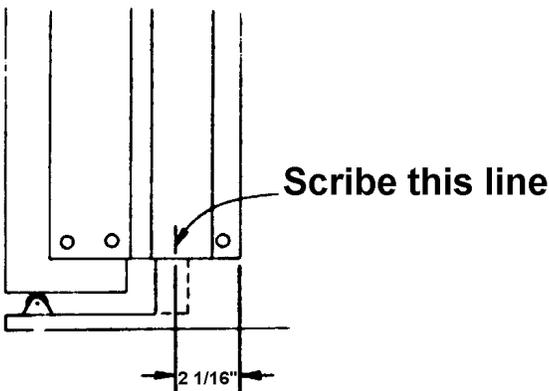


Figure 1

Door Partially Open

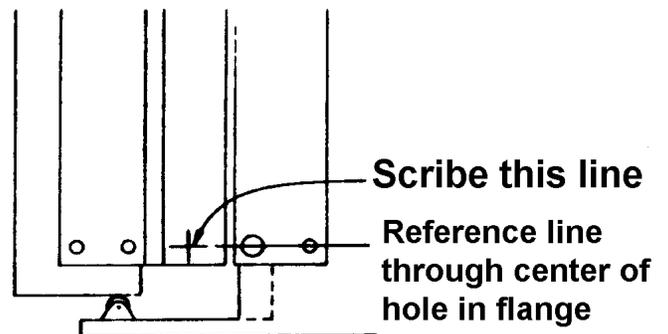


Figure 2

VENDERS SERIALIZED PRIOR TO 0001-3034AM

Installation Instructions:

1. Locate the cabinet flange that begins at the cabinet base. See "A", figure 3.
2. Scribe a vertical line on the base $\frac{1}{2}$ " from the edge of the flange as shown in figure 3.
3. Make sure the main door is closed and the t-handle is threaded and locked.
4. Extend the vertical line upward on the vandal panel as shown in figure 3.
5. Locate the bottom edge of the vandal panel. See figure 4.
6. Scribe a horizontal line $\frac{5}{8}$ " from the bottom edge of the vandal panel so it intersects with the vertical line drawn in step 4.
7. Where the two lines intersect, drill $\frac{1}{2}$ " hole through the vandal panel and cabinet flange.
8. Insert the shank of the lock under the vandal panel and in the $\frac{1}{2}$ " hole at "B" in figure 4.

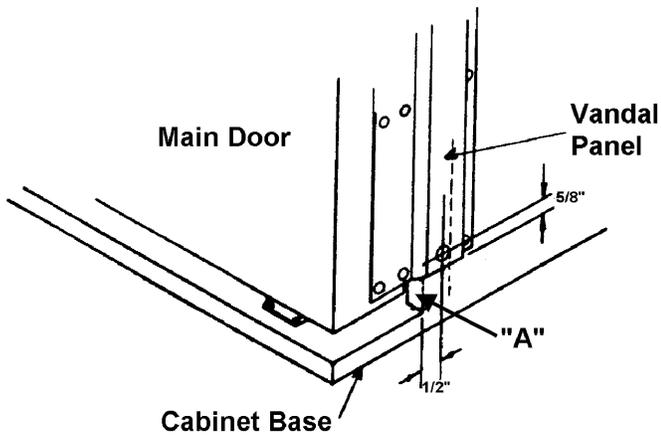


Figure 3

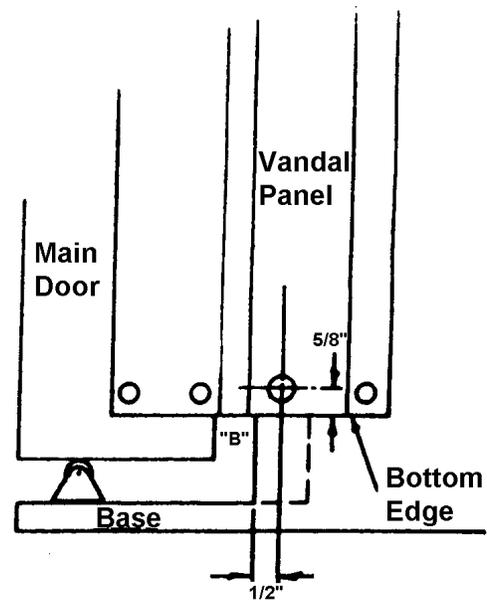


Figure 4